

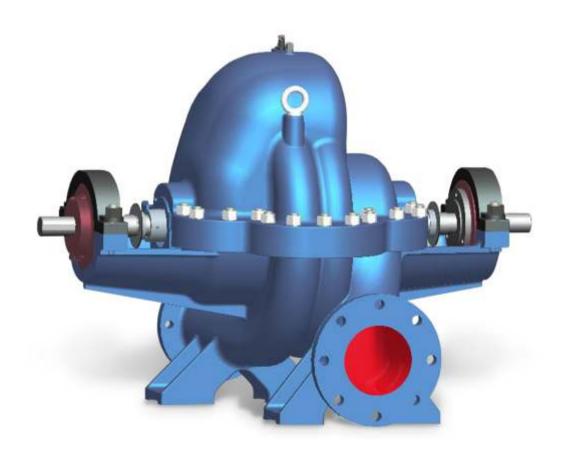
## KIRLOSKAR BROTHERS LIMITED





# THE Series INNOVATIVE SPLIT CASE PUMPS

Your Preference, Our Innovation



# INNOVATIVE- **(i)** HT SERIES HORIZONTALLY SPLIT CASING PUMP

Kirloskar Brothers Limited (KBL) is a leading manufacturer of horizontal split case pumps. Over the years we have taken feedback from our customers and understood their needs and converted them into an innovative design - iHT. iHT is a 2900 rpm horizontal axially split casing, centrifugal pump with new features.

iHT is available in single and double stage construction backed up with maintenance friendly design and with optimum efficiencies. This new generation split case pump is designed for externally removable type bearing housing, DIN cavity mechanical seal, impeller nut & sleeve arrangement and easy wear ring fitment. These pumps have a lot of maintenance friendly features apart from operational advantages like dual drive.



nale stage



wo stage pump

## **PUMP DETAILS**

Delivery Sizes: Upto 300 mm

Discharge: 30-1300 m³/hr

Head: 30 to 250 Metres

Speed : 2900 rpm

Stuffing Box : Mechanical Seal for Single stage

Mechanical Seal / Gland packing for

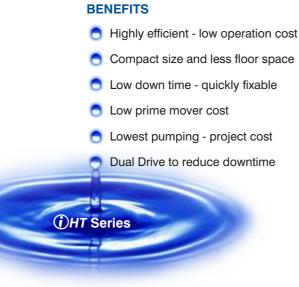
double stage.

Flanges : As per BS 4504 PN16/PN25/PN40

Liquid

Temperature : 8.0°- 90° C

Material : CI Casing/BR Impeller/SS431 Shaft



## **APPLICATION**

- Suitable for Fire fighting
- ation Desalination
- Primary & secondary HVAC application
- Water supply
- High pressure boosting system
- Paper plant

Dewatering in mines

Steel plant for high pressure injection

· Industrial utility water application

Cooling towerRecirculation

Sugar plant

## **CONSTRUCTIONAL FEATURES**

iHT pumps are horizontal split case single/double stage centrifugal pumps. All single stage pumps are provided with double suction type impeller. Both single stage/double stage pumps are fitted with DIN 24960 cavity mechanical seal. The impeller/s is/are centrally placed on a sturdy designed shaft and the entire rotating assembly is dynamically balanced to provide a smooth, trouble free, longer and efficient operation.

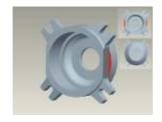
#### **FLANGES**

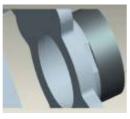
All single stage pumps are designed for flanges as per BS 4504 PN16 & PN25 rating and for two stage pumps flanges are as per BS 4504 PN40 rating. For other standard flange requirements, please contact us.

### **SPECIAL FEATURES**

## **EASY BEARING REMOVAL**

The bearing can be removed without dismantling the upper half casing and without taking the rotating unit out by using puller. Thus, saving on the down time and cost.







## Your Preference, Our Innovation

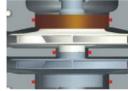


### SIMPLE TO REPLACE THE WEAR RING

iHT is designed for easy dismantling and assembly. Hence, with average fitment skills casing ring can be replaced.



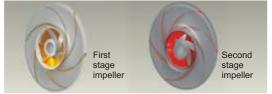
Top view lower half casing



Top view lower half casing (innovative way)

## FOOLPROOF ASSEMBLY OF IMPELLERS

Both impellers are designed in such a way by using Pokayoke that they cannot be wrongly fitted in each other's place.



## BETTER HEAT DISSIPATION, ENHANCED GREASE LIFE

Special Engineering plastic UHMWPE is used for bearing caps in order to achieve higher resistance to corrosion and changes in the weather condition.

Because of its better heat dissipation, rise in temperature is reduced in bearing housing which helps in enhancing the grease life.





Bearing caps

## **DUAL DRIVE, REDUCED DOWNTIME**

iHT series is designed for dual drive i.e., the pump can be connected to motor and engine & can be switched over by clutch arrangement. This helps in reducing the downtime as well as the need for a stand by pump.

Since the pump can be driven from both the ends, it provides flexibility for attaching it with prime mover having clock wise or anti-clockwise rotation to suit the site requirements.



## REDUCTION IN ASSEMBLY TIME DUE TO INNOVATIVE SLEEVE AND NUT ARRANGEMENT

Due to the robust design and construction, vibrations are within limit as  $\operatorname{per} \operatorname{HIS}$  standard.

iHT series has been designed to provide ease in replacing worn-out sleeves without disturbing the impeller assembly.



Conventional method of impeller & nut arrangement

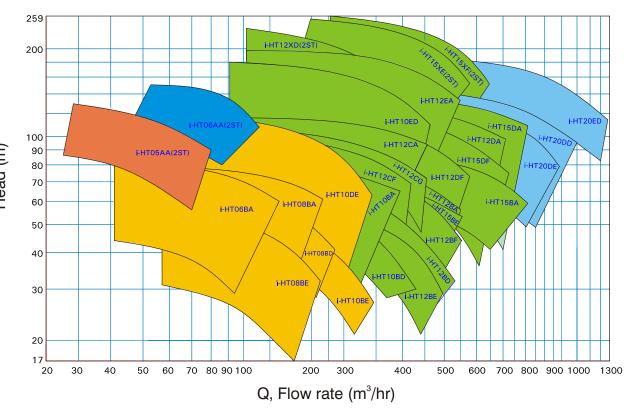


Conventional method of impeller & sleeve arrangement



Innovative method of impeller, nut and sleeve arrangement

## (i)HT FAMILY RANGE AT 50Hz



Note: 1) i-HT05AA, i-HT06AA, i-HT12XD, i-HT15XE, i-HT15XF ARE TWO STAGE PUMPS

2) MAXIMUM FLOW IS TAKEN UPTO 8 Mtr NPSHR

3) COLOR GROUP INDICATING INTERCHANGEABILITY OF MAJOR COMPONENTS

As we are constantly endeavouring to improve the performance of our products/ equipment, we reserve the right to make alterations from time to time and as such our products/ equipment may differ from that detailed in this publication. For latest information you may get in touch with our Regional Sales Offices.







Pumps | Valves | Motors | Hydro Turbines | Turnkey Projects

Let's celebrate the spirit

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